



# STANDARD OPERATING PROCEDURES FOR SAFETY

## FELLER BUNCHER OPERATOR SAFE WORK PRACTICE

<p>Always take part in morning safety talk.</p>		<p>Be sure to always use <b>CALL IN/CALL OUT</b> System.</p>
<p>Always perform circle check on equipment before and after each shift.</p>		<p>Always shut engine down before refueling, <b>NEVER</b> leave nozzle unattended.</p>
<p>Never operate machine if “<b>Lock out/Tag out</b>” sign is posted.</p>		<p>When changing teeth, angle the head to the right position and wear gloves</p>
<p>Always wear appropriate <b><u>PPE</u></b> and seat belt.</p>		<p>Always face machine and use <b>3 – point contact</b> when entering /exiting equipment.</p>
<p>Know where your fire suppression activation and fire extinguisher are located and how to use it, <b>Inspect</b> regularly.</p>		<p>Always follow the <b><u>SOPs</u></b> (standard operating procedures)</p>
<p>Always be alert and aware of other equipment and employees working in area</p>		<p><b>Teamwork is the key to a <u>SAFE</u> and Successful operation.</b></p>